



Technical Data Sheet

CrystalCoat® UV SHC-177

DESCRIPTION

CrystalCoat® UV SHC-177 is a UV curable hardcoat specially formulated for application on bifocal ophthalmic lenses.

FEATURES

- Superior Abrasion and Chemical Resistance.
- Designed for CR-39® and mid-index substrates
- Non-Tintable
- Solvent-Based Formulation
- Spin Application
- Excellent cosmetics on bifocal segment

STORAGE AND USE

UV SHC-177 is flammable and should be stored away from potential ignition sources. Store UV SHC-177 in closed, properly labeled containers. Do not store in containers that transmit UV light. Do not pad containers or pressurized vessels using nitrogen. Use of nitrogen may cause premature gelling. Avoid sunlight and other sources of UV light. Store UV SHC-177 at ambient temperatures less than 25C° (77°F). It is recommended to use UV SHC-177 within 12 months of the date of manufacture.

UV-Cure Spin Coating

SOLUTION PROPERTIES

PROPERTY	TYPICAL VALUES
% Solids	22-24
Viscosity @ 25°C	1.2-1.4 cP

CURED COATING PROPERTIES

PROPERTY	TYPICAL VALUES
Coating Thickness	1.1—1.5 µm
Steel Wool Hardness	7.5 (0-10 scale)
Bayer Ratio	1.8-2.5
Adhesion (30 min Boiling Water)	100%

RECOMMENDED OPERATING GUIDELINES

PROCESS	TYPICAL VALUES
Wash	CR scrub on molded surface
Application Spin Speed	600 rpm for 5 seconds
Spin Out Speed	800 rpm for 40 seconds
Cure	2 feet per minute with Fusion F300 H+ bulb
Coating Filtration	1.2 microns absolute

* UV-cure energy of lamp systems may vary. These parameters are meant as a guideline.



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UV-Cure Spin Coating

CONTACT INFORMATION

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CR-39® is a registered trademark of PPG.

Teflon® is a registered trademark of The Chemours Company FC, LLC.

EQUIPMENT PREPARATION

Equipment Cleaning: Coating equipment should be cleaned prior to use of UV SHC-177 in order to avoid any possible contamination problems. The cleaning process should include multiple solvent rinses (utilizing a solvent compatible with the material in prior use with the equipment) followed by a thorough rinse with acetone or 1-Methoxy-2-propanol (PM). Acetone or PM should also be used for cleaning equipment after the use of UV SHC-177. It is important to be sure all solvent has been completely removed/dried from coating bowl, tubing, and pump before adding coating.

Equipment Materials: All equipment surfaces that are exposed to UV SHC-177 should be constructed of stainless steel, polypropylene or Teflon®. Other materials should be tested for compatibility with UV SHC-177 prior to use. Materials made with polyvinyl chloride (PVC) should not be used under any circumstances.

APPLICATION ENVIRONMENT

SHC-177 should be applied in a clean temperature and humidity controlled environment. Recommended conditions for application are 20 – 25°C (68 - 77°F) and 30 – 60% relative humidity. Coating machine should be equipped with hepa air filter. It is recommended to place coating machine in a clean environment and in a separate area from potential contamination sources.

LENS CLEANING

Lenses to be coated with UV SHC-177 should first be cleaned isopropanol, then cleaned by inline cleaning system in the coating machine being used. Lenses should be clean and dry before application of UV SHC-177.

HEALTH & SAFETY INFORMATION

Before using this product, read and understand the Safety Data Sheet (SDS) which provides information on health, physical, and environmental hazards, handling precautions and first aid recommendations. For a copy of an SDS, contact a sales or customer service representative.

WARRANTY & LIABILITY LIMITATIONS

Information contained herein is accurate to the best of our knowledge. The coating solution properties and cured coating properties listed herein represent typical values for UV SHC-177 and are not meant as specifications. SDC Technologies, Inc. insists that users conduct their own tests for applicability and fitness for any purpose. Statements concerning use of products or formulations described herein shall not be construed as a warranty or license to infringe any patent or trademark, and no liability for infringement arising out of such use is assumed. Please refer to SDC Technologies Standard Terms and Conditions or to your Purchase Agreement with SDC for the warranty coverage of SDC's product.

PRODUCT SHIPPING & AVAILABILITY

Typical lead-time for shipment of UV SHC-177 is four (4) weeks from confirmation of a purchase order. SDC provides several shipping options. Please contact an SDC representative to determine which option best fits your needs.

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